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## Manuals

With the turret clamped, rotate the turret back and forth by hand. If there is movement in the turret the die springs are broken and need to be replaced. Refer to HL/SL/ST-10 - Turret - Replacement from the manual. Once the turret is removed the springs

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machines built from: April, 1996 Turret  
Lock and Unlocked Sensors -  
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Haas Automation

How to realign 2012 Haas ST-30

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turret? ... The service manual has  
realignment procedures. 11-21-2012,  
03:03 PM #4. SIM. View Profile View  
Forum Posts Visit Homepage Titanium  
Join Date Feb 2004 ... I have more or  
less the same problem but in a SL 10  
(2012).

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turret? - Practical Machinist

SL-10/20/30 3. TL-15/25 4.

HL-1/2/3/4/5/6 Haas Technical

Documentation Lathe - Turret - Motor  
Coupling - Alignment Scan code to get  
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machines, remove the covers as follows: Remove the rear cover [1].

Lathe - Turret - Motor Coupling -  
Alignment - Haas Automation

If the solenoid appears to be faulty, go to SOLENOID TROUBLESHOOTING GUIDE. Page 4 Turret Indexer

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Assembly - SL-10/30 ST-10/15 -  
Troubleshooting Guide Air Cylinder  
Corrective Action: With the turret  
clamped test the air cylinder for faulty  
piston seal. Remove the upper hose  
(unclamp) on the cylinder. If air is  
escaping from the upper hose  
(unclamp) connection on the cylinder



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the cylinder piston seal is bad and piston should be replaced.

HAAS ST-10/30

TROUBLESHOOTING MANUAL Pdf  
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Info on re-alignment of turret on Haas  
SL-30 The turret is out of alignment on

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a SL-30T. It was made 2000. S/N 63381 If any one has any info on this I would appreciate it. Thanks, ... Turret crash recovery manual Jackmo. Give me your email and I'll send you a copy of the turret crash recovery procedure for a SL30. 02-06-2012, 11:52 AM #5.

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2,400 RPM Turret SPECIFICATIONS  
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96-8700 revL Lathe Operator's  
Manual JUNE 2005

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Lathe Operator's Manual - University  
of Florida

2006 HAAS SL-30T CNC Turning  
Center. SPECIFICATIONS: Maximum  
Swing Over Apron: 30? Maximum  
Swing Over Cross Slide: 14.5?  
Maximum Cutting Diameter: 17?  
Maximum Turning Length: 34?

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Distance Between Centers: 39? X-Axis  
Travel: 11.3? Z-Axis Travel: 34?  
Spindle Nose / Bore / Bar Capacity:  
A2-6? / 3.5? / 3? Spindle Speed: 3,400  
RPM

Haas SL-30T - 2006 - Premier  
Equipment

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It knock the turret out & set off alarm. Lossened the inner bolts on turret & taped with mallet, snaped back into place, reset, alarm went off, indexes ok now but THE TURRET is WAY out. Called haas tech & was told to loosen outter bolts with a 9" BC, tap with mallet to adjust but this is not working.



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HELP,HELP,HELP Similar Threads:  
Need Help!-

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Why move your turned parts to a mill  
for secondary operations when you  
can machine them complete on a

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Haas lathe with the BMT65 Turret and Live Tooling? The BMT65 Turret and Live Tooling are standard on Haas Y-Axis lathes (ST-20Y through ST-35Y), and optional on non Y-axis models.

ST-30 - HAAS Automation UK

Haas ST-30/ST-30SS PRE-

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INSTALLATION CHECKLIST – Rev  
11/2010 Installation of your new Haas  
ST-30/ST-30SS can be smooth and  
rapid if preparations are made prior to  
the delivery of your machine. Any  
questions regarding machine  
installation should be directed to our  
service department for clarification.

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We

Productivity Inc Haas ST-30/ST-30SS  
PRE-INSTALLATION ...

Haas Parts Your source for genuine  
OEM Haas parts. The official Haas  
Automation CNC parts website.

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Technical characteristics; Used HAAS SL30 THE CNC LATHE; - Serial number: 69255; - Year: 2005; - Stock No .: 7193; MAIN SPINDLE; - Maximum turning diameter: 575 mm; - Maximum turning length: 862 mm; -

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Spindle bore: 76 mm; - Spindle nose:  
ASA 6 ”; - Spindle power: 22.4 kW; -  
Spindle speed: 3400 rpm; TURRET; -  
Number of positions: 12; - Number of  
motorized positions: 12; - Axis travel:  
X: 863 - Z: 287 mm; - C axis;  
OVERALL; - Floor dimensions:  
1854...more

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